

EDGE FX™ PATENT FRAMES



US PATENT NO. 6,962,013 B1

EDGE FX™ FRAMES

- Recessed Imprint
- High Impact Resin
- Hot Stamped Face:
Satin, OEM, Brushed (Gold/Chrome) Foils
- Standard Frame Colors:
Black & White
- Nonstandard Color Frames:
Red, Green, Gray, Yellow, Navy, & Royal Blue



White Frame, Recessed Imprint
Dark Blue Standard Imprint Face

Red Frame, Recessed Imprint
Brushed Chrome Face

Black Frame, Recessed Letters
OEM Chrome Face



Recessed letter/imprint
will expose frame color

EDGE FX™ FRAMES

Case pack is 200 frames per box. Case break charge is \$10.00. (z)

Quantity	200	400	1,000	2,000	4,000		Description High Impact Resin
Edge FX™ 1 Std. Imprint Color	2.56	1.92	1.72	1.58	1.40	p	See color chart for hot stamp colors.
Edge FX™ Satin Silver/Gold Face	2.66	2.02	1.82	1.68	1.50	p	Satin Silver/Gold Face Emulates Chrome/Gold Plating
Edge FX™ OEM Chrome Face	2.66	2.02	1.82	1.68	1.50	p	OEM Chrome/Gold Face Emulates Chrome Plating
Edge FX™ Brushed Chrome/Gold Face	2.88	2.44	2.24	2.06	1.96	p	Brushed Chrome/Gold Face Emulates Chrome/Gold Plating

ADDITIONAL CHARGES

Quantity	200	400	1,000	2,000	4,000		Description
Die Charge	264	264	210	210	210	p	New orders only.
Add'l Standard Hot stamp Imprint Color	.34	.30	.29	.27	.27	r	Price per additional hot stamp color.
Add'l Standard Silkscreen Imprint Color	.42	.37	.34	.32	.30	r	Price per additional silkscreen color.
Silkscreen Setup	30	30	30	30	30	x	Price per silkscreen color setup. (New orders)
Premium Imprint Color	.27	.25	.24	.24	.24	r	Price per additional premium color. See color chart for "Premium" color foils.
PMS Color Match	58	58	58	58	58	x	Price per silkscreen PMS color match.
Nonstandard Color Frame	1.60	1.05	.64	.54	.44	r	Nonstandard color frames include (Red, Green, Gray, Yellow, Navy & Royal Blue) Engraved imprint matches frame color.
Premium Frame Upcharge	.24	.24	.24	.24	.24	r	Nonstandard side tabs
Custom Logo / Intricate Lettering	64	64	64	64	64	x	Engraving requiring cutters less than .047 inch. Charge per hour; most jobs require 2 hours.
Spec Sample	Please call for pricing						Price per pre-production sample. Includes 3 to 5 physical samples.
3 or More Silkscreen Imprint Colors (per color)	.84	.74	.67	.64	.60	r	Price per additional silkscreen color.

Please Note: Due to process the tendency of the frame is to bow inwards towards the engraving. This is normal and the frame will straighten when installed.



STANDARD TAB OPTION:



NONSTANDARD TAB OPTIONS:



Lead times may vary depending on production volume. Call customer service for details.

See "Standard Terms and Conditions" for ordering and other information.

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